

EQUIPMENT PRODUCT INFORMATION Onpack 3002 VFFS System

DESCRIPTION

The CRYOVAC® brand Onpack 3002 Vertical Form-Fill-Seal System provides high-speed packaging of pumpable food products and is designed to operate with a full range of CRYOVAC® brand FS series films. The CRYOVAC® brand Onpack 3002 System can produce packages for various applications including products with particulates as well as pouches with fitments. The system is capable of producing finished packages from 3 to 270 oz. (88.7 mL to 8 L) of liquid at packaging speeds up to 70 ppm with both clear and printed films.

The machine may be modified with a dual lane accessory kit to provide two forming collars and center seal bars to increase maximum output to 140 packages per minute. It can also be set up for fitments by adding a Fitment Feeder accessory.

KEY BENEFITS



- Provides greater storage efficiency than cans
- · Accurate and reliable weight control
- Fitment system capable
- Custom seal bars for pouring and easy open options
- Maximizes uptime with less labor per package
- Allows for quick and easy film roll changes and product changeover
- Ease of operation with touch screen
- Remote diagnostic capabilities
 Pouch size flexibility



- High Integrity Seals
- Headspace free packages with various oxygen barier film options extend shelf life



- Promote brand with registered printed material options
- Available with dispensing system option





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TECHNICAL DATA



MACHINE DIMENSIONS

HEIGHT: WIDTH: LENGTH: 103" (2.62 m) 64" (1.63 m) 104" (2.64 m)



WEIGHT

WEIGHT: 2,671 lbs (1211 kg)
CONSTRUCTION: Stainless Steel
Right and left hand options available



SPEED

VARIABLE SPEED:

Single Lane: Up to 70 PPM Dual Lane: Up to 140 PPM

Speed is dependent on package size, product viscosity and film type.



PACKAGE SIZE

LENGTH:

WIDTHS:

VOLUMES:

3.93" (100 mm) - 21.3" (540 mm) Single Stroke 541 mm- 980 mm Double Stroke 2.95" (75 mm), 3.94" (100 mm), 6.3" (160 mm) 7.08" (195 mm), 9.45" (240 mm), 11.81" (300 mm) 3 oz. (88.7ml) - 270 oz. (8L) Single Stroke >270 oz. (8L) Double Stroke



UTILITIES

AIR:

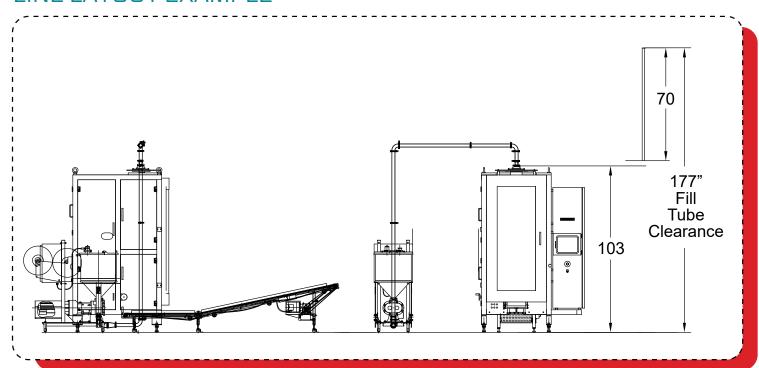
ELECTRICAL:

25 cfm @ 90 psi, 1" dedicated supply line

230 VAC, 3 Phase, 60 Hz., 60 AMP for Machine

Note: Sealed Air Corporation recommends using one 25 kVA isolation transformer for the 3002 machine. The power for one pumping system (230 VAC, 3 phase, 60 Hz) is supplied from the 3002 machine. If two pumps are used with the dual lane accessory, the second pump requires a separate power supply specific to that pump.

LINE LAYOUT EXAMPLE





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