

# EQUIPMENT PRODUCT INFORMATION AUTOLOAD R2 ROBOTIC BAG LOADER

## **DESCRIPTION**

The CRYOVAC® brand AutoLoad R2 is a high-speed robotic bag loader designed to eliminate the repetitive and labor intensive process of manually loading product into bags. This automated loading system is designed to improve efficiency, consistency, and hygiene in food packaging operations. Equipped with two bag presenters, the AutoLoad R2 enables accurate bag selection by transferring product into one of two bag options allowing for optimal package selection and waste reduction.

When paired with the latest generation of CRYOVAC® brand vacuum rotaries, the CRYOVAC® brand AutoLoad R2 supports full-line automation with a centralized interface for equipment monitoring. This innovative bag loader is ideal for fresh beef, pork, lamb, and poultry.



## **KEY BENEFITS**

| PRODUCT<br>INTEGRITY      | Hygienic design makes cleaning easy and effective  Robot engineered to withstand typical wash down procedures and sanitizers  A consistent bag positioning, preventing seal area contamination  Improves food safety by enabling touchless bag loading  |
|---------------------------|---|
| OPERATIONAL<br>EFFICIENCY | Machine achieves up to 23 PPM, depending on product type and size  Loads products up to 44 lbs. (20 kg)  Reduces labor required to 1 operator for feeding and supervising  Improves worker safety by eliminating labor positions that are prone to injuries and repetitive motion  Zero downtime between bag refills due to 'pull-out' bag presenters  The two bag presenters allow for the use of two different bag sizes or different printed bags  A more accurate and optimized selection of bag size, based on product dimension detection  Automatic bag picking, transfer, and loading by the robotic arm  User-friendly operator interface, with a full color touchscreen control panel  Allows for fast, easy product changeover for optimum packaging flexibility |

## **TECHNICAL DATA**

#### MACHINE DIMENSIONS

| Width | 79" (2004 mm)    |
|-------|------------------|
| Depth | 216.9" (5509 mm) |

#### PRODUCT DIMENSIONS

| Height | 6" - 6.5" (150 - 170 mm)  |
|--------|---------------------------|
| Width  | 4" - 15" (100 - 380 mm)   |
| Depth  | 1.5" - 6.7" (40 - 170 mm) |

#### WEIGHT AND MATERIAL

| Weight       | 3307 lbs (1500 kg) approx |
|--------------|---------------------------|
| Construction | Stainless Steel           |

#### **SPEED**

| Variable<br>Speed | Up to 23 ppm, depending on product type and size |
|-------------------|--|
|-------------------|--|

#### **UTILITIES**

| Electrical             | 400 - 480 V, -15 to +10% (other voltages available on request) |
|------------------------|--|
| No. Phases             | 3 + earth  |
| Frequency              | 50/60 Hz   |
| Air                    | 0.6 MPa (6 bar)  |
| Average<br>Consumption | 1.6kWh max   |
| Consumption            | 25 Nm³/h   |

#### **BAG DETAILS**

| Width       | 9" - 17.7" (229 - 449.5 mm)   |
|-------------|---|
| Length      | Up to 33.5" (850 mm) max  |
| Bag Type(s) | CRYOVAC® Brand XF/XB taped bags: BB4L,<br>BB3050, OSB3050, BB325, TBG |

# LINE LAYOUT EXAMPLE

